

Process Sheet

Form: rnrncss

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 08/10/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 3:17:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET LH

Job Number: 36467A01

Part Number: D20131

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

D 08/01/16

Job Completion



U 08.01.16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

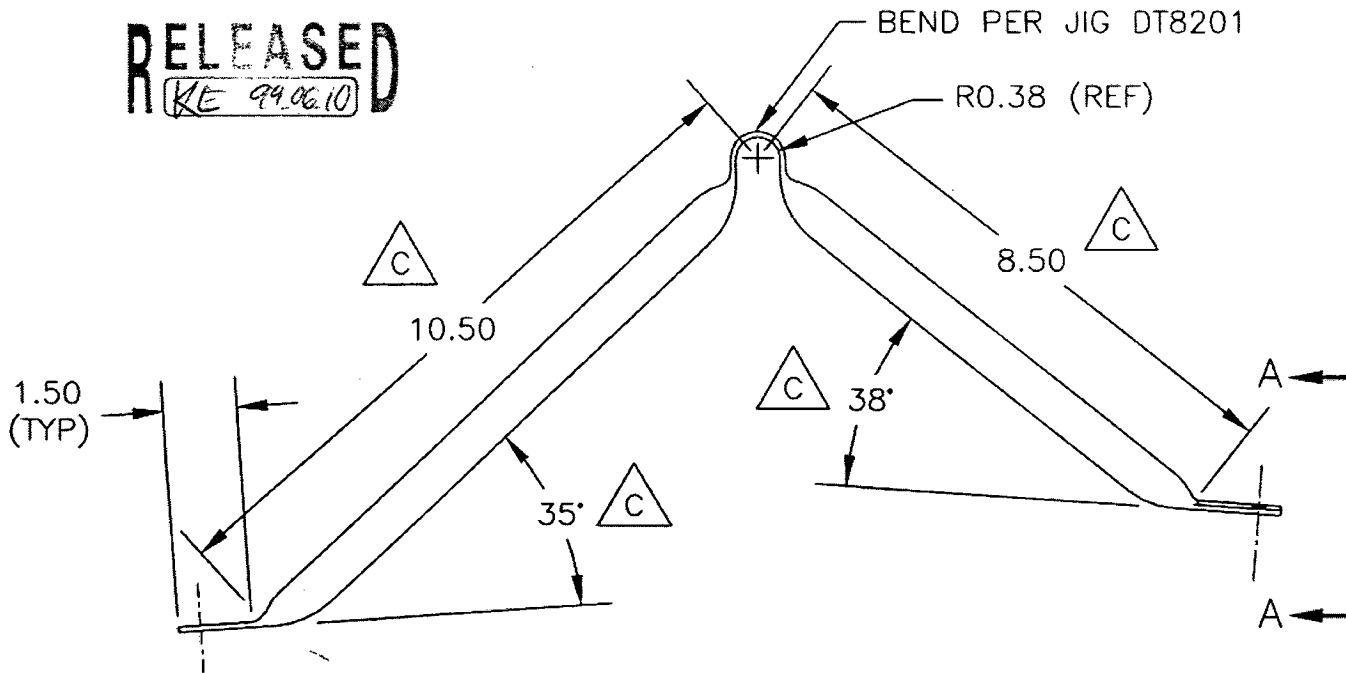
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

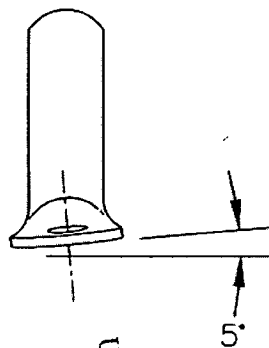
NOTE: Date & initial all entries

RELEASED
KE 99.06.10

DART



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)



VIEW A-A

DRILL $\varnothing 0.257$ (TYP)

0.400 (TYP)

CUT LENGTH: 23.25 INCHES

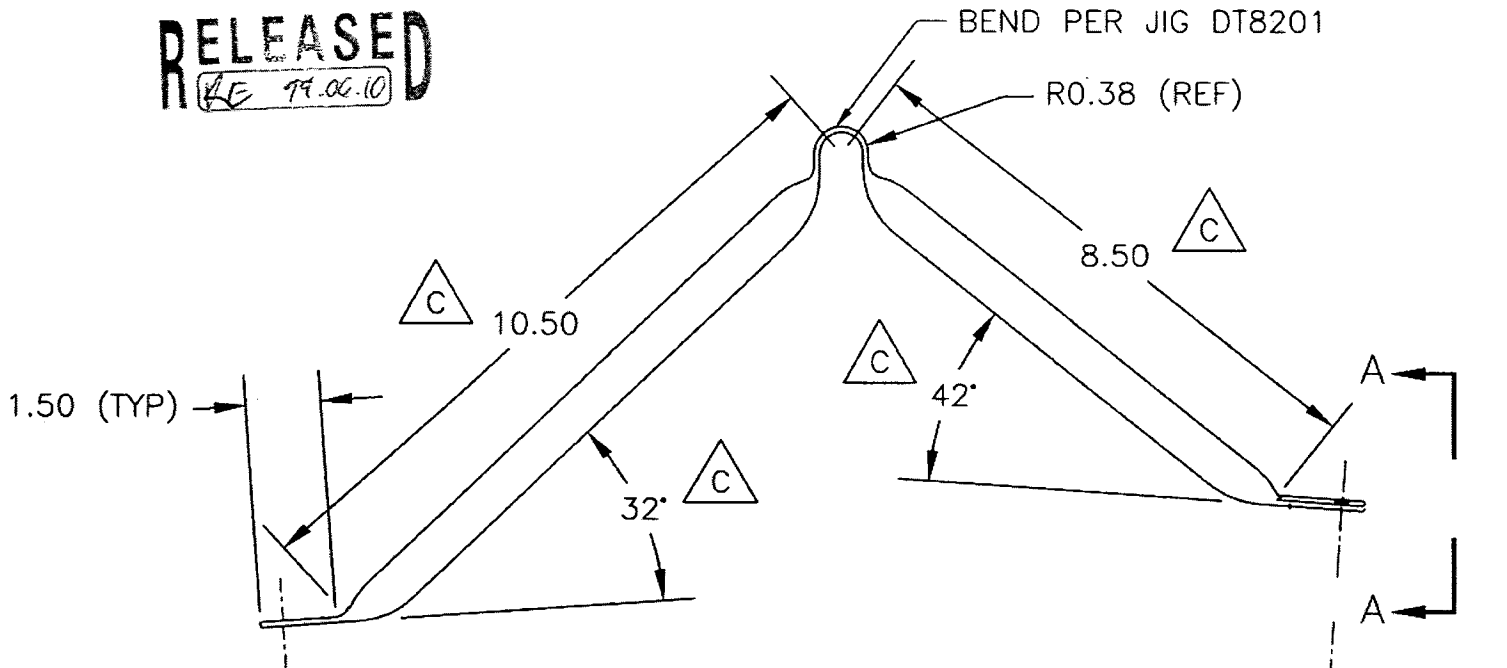
MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
JB	RF	
CHECKED	APPROVED	DRAWING NO.
KE	RF	D2013
DATE	TITLE	REV. C
99.06.07	MIRROR BRACKET	SHEET 1 OF 3
A	NEW ISSUE	SCALE
B	REDRAWN	NTS
C	REDRAWN, CHANGE OF DIMENSIONS	

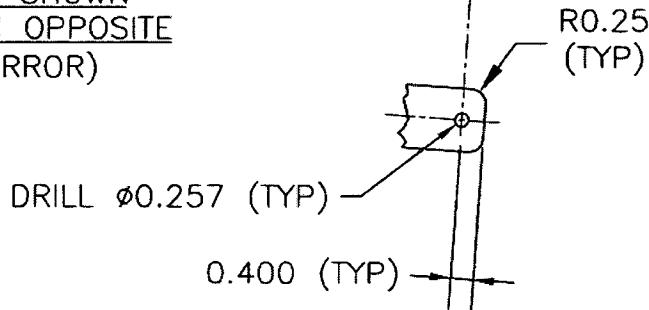
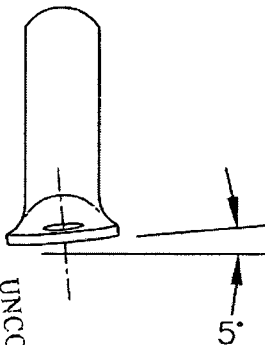
SHOP COPY
RETURN TO
ENGINEERING
UNLESS CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

NO. 36467A01
WORK ORDER

RELEASED
 KE 79.06.10



D2013-3 LH SHOWN
 D2013-4 RH OPPOSITE
 (FOR 212 MIRROR)



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
 0.750 O.D. x 0.049 WALL

DART



DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED	[Signature]	DRAWING NO.	D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C	SHEET 2 OF 3
				SCALE	NTS

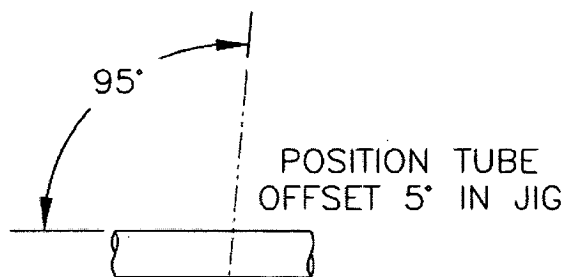
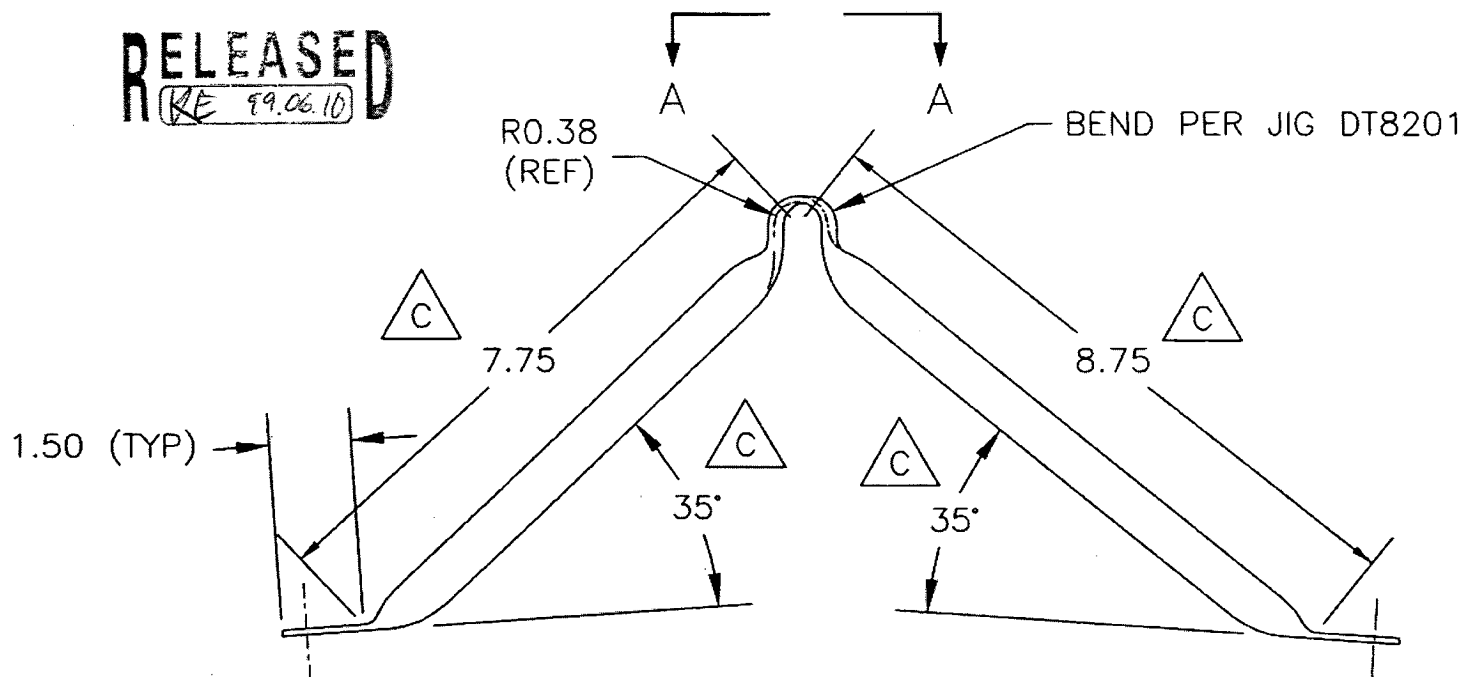
NO. 36461A01
 WORK ORDER
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 RETURN TO
 ENGINEERING
 SHOP COPY
 VIEWS A-A

RELEASED
(KE 99.06.10)

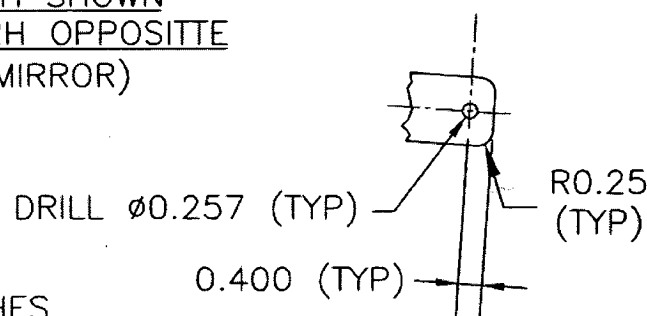
DART

REPRODUCED

DESIGN	JB	DRAWN BY	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	KE	DRAWING NO. D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C SHEET 3 OF 3
				SCALE NTS



D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

NO. 30467401
WORK ORDER
SUBJECT TO AGREEMENT
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ENGINEERING
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SHIP COPY
AMT QMSB